

Traceability in the Packing Shed

RedLine Packing™ is a complete solution enabling packer shippers to meet case traceability requirements for shed packed items. It lets you capture and manage your traceability information from the time you receive bulk product until you deliver packed product to the cooler or shipping dock. This system provides you with maximum flexibility based on your commodities and packing methods. As an added benefit, your traceability information provides critical insight into packing operations and productivity.

PTI Compliance in the Packing Shed

PTI requires that every case of produce have a label displaying a lot number and GTIN (Global Trade Identification Number) in both barcode and human readable formats. You must be able to internally trace product back to a specific pack run. The lot number must trace back to a source lot. This traceability information must be maintained electronically for immediate reporting to your customers or regulatory agencies upon request.

While putting a label on a box sounds simple, getting the *right label on every box* is much more difficult. PTI labels normally include commodity and pack style, and could include country of origin, harvest date, or other information. Packing operations involve multiple commodities, source lots, and packing lines. Combine this with multiple products packed on a single line as well as the speed and volume of packing operations and the process of PTI compliance rapidly becomes overwhelming.

Key Features

- Part of RedLine's Whole Chain Traceability Suite
- Fully PTI compliant—now and in the future
- Inventory and location management for bulk product
- Traceability for multiple types of pack runs
- Source lot control and validation
- Accurately label multiple products on the same line
 - Product identification using barcode or vision
 - In-line print and apply
- Automated receipt to the cooler

RedLine Solutions is your partner for PTI compliance. We work with leading packer shippers so we understand packing operations. RedLine Packing offers maximum flexibility to meet traceability requirements. It was designed to work *for* you, not *against* you.

A Complete Solution for Traceability

PTI compliance is more than a label on a box. Success requires capturing and managing traceability information from the time you receive bulk product through customer shipment. A complete traceability solution includes:

- Software to manage traceability and packing operations
- Printers and applicators that won't slow down the line
- Barcode scanning devices that track bins, cases, and pallets
- Labels for all your traceability needs
- Technology and produce expertise to pull it all together



“RedLine Solutions presented us with options to help us meet our PTI requirements. Their team configured and adapted RedLine Packing to our business. We were able to achieve PTI compliance without major changes to our packing process.”

Adam Wooten, Wayne E. Bailey Produce Company



Receive Bulk Product



Bulk Inventory Management



Set up Pack Runs



Print and Apply PTI Labels



Receive at the Cooler

Flexible PTI Compliance in the Packing Shed

It all starts with your daily packing plan

PTI compliance, just like day-to-day packing, starts with your plan. Each day, you decide which bulk product to pack into which pack styles to meet orders. Your daily packing plan provides the information you need to print PTI case labels.

Inventory Management

When you receive bulk product bins into your packing house, you can print a barcoded bin tag that ties back to the source lot. As product moves through your facility, RedLine Packing tracks the bins and storage locations. Directed picking and source lot validation ensure you are getting exactly the product intended for each pack run.

Automatic Product Labeling

Mixed products on the packing line can present challenges. RedLine Packing uses barcode or vision systems to automatically identify a carton's contents as it moves down the line. With this information, the correct PTI label is printed and automatically applied to the case.

Traceability

RedLine Packing tracks products from the time bulk bins are received at your facility through pack-out. Source lots are associated to pack runs, then to individual cases, which are grouped into pallets. Traceability information is stored electronically to be shared in the event of a recall. This information also gives you unprecedented access to your operational performance.

To learn more, call: 888-801-2039, or on the web at www.redlineforproduce.com

Proven Reliability

RedLine Solutions has provided inventory and whole chain traceability systems for growers, packers, and shippers for fifteen years. With more than 100 fresh produce installations across dozens of different commodities, we have deep experience delivering practical solutions that work the way you do. We work closely with your packing shed team to identify, configure, and install the most appropriate solution for your business. RedLine provides all the hardware, software, services, and supplies needed for a complete solution.



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